

ARBOBLEND® 2747 D

Biopolymer

TECNARO GmbH

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	11	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.6	%	Company Standard
Molding shrinkage, normal	0.9	%	Company Standard

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5200	MPa	ISO 527
Tensile Strength	76	MPa	ISO 527
Stress at Break	75	MPa	ISO 527
Strain at Break	9	%	ISO 527
Impact Strength (Charpy), +23°C	75	kJ/m ²	ISO 179/1eU
Shore Hardness D (15s)	77	-	ISO 868

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (0.45 MPa)	155	°C	ISO 75-1/-2
Vicat softening temperature A	196	°C	ISO 306

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1300	kg/m ³	Company Standard

Characteristics

Processing

Injection Molding, Film Extrusion, Profile Extrusion, Sheet Extrusion, Other Extrusion

Chemical Resistance

Solvent Resistance

Delivery form

Pellets

Certifications

Contains renewable resources, Food approval, Food approval 1935/2004/EC, Food approval 10/2011

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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